

## Warnings

Please read it carefully! Nonobservance of these requirements can lead to 8SMC1-USBh controller damage!

- Stepper motor power supply must never exceed 40V.
- Make sure that there are no contact between stepping motor phase windings and 8SMC1-USBh ground.
- Do not connect to, or disconnect from the 8SMC1-USBh any stepping motors while the controller keeps currents in the motor windings.
- Current sense resistors must be chosen for every stepper motor according to its rated current and connection diagram.

For more details see User Manual.